

### CLAIM AMENDMENTS

#### IN THE CLAIMS:

This listing of the claims will replace all prior versions, and listing, of claims in the application or previous response to office action:

1. (Original) A method of fabricating a conformal film on a substrate, comprising:

introducing a gas from a gas inlet into an expansion volume associated with an atomic layer deposition (ALD) system, the ALD system further including a reaction chamber; and

flowing the gas through a diffuser plate adjacent to the expansion volume and the reaction chamber, the diffuser plate including a protrusion located opposite the gas inlet, the protrusion operable to reduce turbulence in the expansion volume.

2. (Original) The method of Claim 1, further comprising the protrusion operable to reduce gas phase reactions in the expansion volume.

3. (Original) The method of Claim 1, further comprising the protrusion operable to facilitate an increased gas flow rate from the expansion volume to the reaction chamber.

4. (Original) The method of Claim 1, further comprising:  
the diffuser plate including a plurality of openings through which the gas flows into the reaction chamber; and

the protrusion operable to facilitate uniform gas flow through the openings.

5. (Original) The method of Claim 1, wherein the protrusion comprises a bevel.

6. (Original) The method of Claim 1, wherein the protrusion comprises a first surface and a second surface.

7. (Original) The method of Claim 6, further comprising the first and second surfaces forming an angle of between approximately thirty degrees and approximately sixty degrees with respect to the diffuser plate.

8. (Original) The method of Claim 6, further comprising the first and second surfaces including substantially similar lengths.

9. (Original) The method of Claim 6, further comprising the first and second surfaces including substantially similar slopes.

10. (Original) The method of Claim 6, further comprising the first and second surfaces including different lengths.

11. (Original) The method of Claim 6, further comprising the first and second surfaces including different slopes.

12. (Original) The method of Claim 1, wherein the protrusion comprises a sloped surface.

13. (Original) The method of Claim 1, further comprising the protrusion including a surface having a smoothly varying slope.

14. (Original) The method of Claim 1, further comprising:  
the expansion volume formed by a top wall, a bottom wall and two side walls; and  
a wall protrusion formed on at least one of the top, bottom and side walls.

15. (Original) The method of Claim 1, further comprising the gas including a flow rate between approximately 100 sccm and 10,000 sccm.

16. (Original) The method of Claim 1, wherein the gas comprises an inert gas.

17. (Original) The method of Claim 1, further comprising purging the reaction chamber with the gas flowing through the diffuser plate.

18. (Original) An apparatus for fabricating a conformal thin film on a substrate, comprising:

a reaction chamber; and

a gas injector adjacent to the reaction chamber, the gas injector including:

an expansion volume;

a gas inlet operable to introduce a gas into the expansion volume;

a diffuser plate located adjacent the expansion volume and the reaction chamber; and

a protrusion located adjacent to the diffuser plate and opposite the gas inlet, the protrusion operable to reduce turbulence in the expansion volume.

19. (Original) The apparatus of Claim 18, further comprising the protrusion operable to reduce gas phase reactions in the expansion volume.

20. (Original) The apparatus of Claim 18, further comprising the protrusion operable to facilitate an increased gas flow rate from the expansion volume to the reaction chamber.

21. (Original) The apparatus of Claim 18, further comprising:  
the diffuser plate including at least one row of openings on a first surface through which the gas flows into the reaction chamber; and  
the protrusion operable to facilitate uniform gas flow through the openings.

22. (Original) The apparatus of Claim 21, further comprising the openings interleaved such that a second surface of the diffuser plate includes one row of chamber openings.

23. (Original) The apparatus of Claim 18, wherein the protrusion comprises a bevel.

24. (Original) The apparatus of Claim 18, wherein the protrusion comprises a first surface and a second surface.

25. (Original) The apparatus of Claim 24, further comprising the first and second surfaces forming an angle of between approximately thirty degrees and approximately sixty degrees with respect to the diffuser plate.

26. (Original) The apparatus of Claim 24, further comprising the first and second surfaces including substantially similar lengths.

27. (Original) The apparatus of Claim 24, further comprising the first and second surfaces including substantially similar slopes.

28. (Original) The apparatus of Claim 24, further comprising the first and second surfaces including different lengths.

29. (Original) The apparatus of Claim 24, further comprising the first and second surfaces including different slopes.

30. (Original) The apparatus of Claim 18, further comprising the protrusion including a surface having a smoothly varying slope.

31. (Original) The apparatus of Claim 18, further comprising the protrusion including a sloped surface.

32. (Original) The apparatus of Claim 18, further comprising:  
the expansion volume formed by a top wall, a bottom wall and two side walls; and  
a wall protrusion formed on at least one of the top, bottom and side walls.
33. (Original) The apparatus of Claim 18, wherein the gas comprises a flow rate  
between approximately 100 sccm and 10,000 sccm.
34. (Original) The apparatus of Claim 18, wherein the gas comprises an inert gas.
35. (Original) An apparatus for fabricating a conformal thin film on a substrate,  
comprising:  
a reaction chamber; and  
a gas injector adjacent to the reaction chamber, the gas injector including:  
an expansion volume;  
a gas inlet operable to introduce an inert gas into the expansion volume; and  
a diffuser plate located adjacent the expansion volume and the reaction  
chamber, the diffuser plate including a bevel located opposite the gas inlet, the bevel operable  
to reduce turbulence and gas phase reactions in the expansion volume.
36. (Original) The apparatus of Claim 35, further comprising:  
the diffuser plate including at least one row of openings through which the inert gas  
flows into the reaction chamber; and  
the bevel operable to facilitate uniform gas flow through the openings.
37. (Original) The apparatus of Claim 36, further comprising the openings  
interleaved such that a second surface of the diffuser plate includes one row of chamber  
openings.

38. (Original) The apparatus of Claim 35, wherein the bevel comprises a first surface and a second surface, the first and second surfaces including substantially similar lengths and substantially similar slopes.

39. (Original) The apparatus of Claim 35, wherein the bevel comprises a first surface and a second surface, the first and second surfaces including different lengths and different slopes.

40. (Original) The apparatus of Claim 35, further comprising:  
the expansion volume formed by a top wall, a bottom wall and two side walls; and  
a wall protrusion formed on at least one of the top, bottom and side walls.